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<td>48</td>
</tr>
</tbody>
</table>
2010 - 2011
Camaro Mandrel Bent SS Stainless Chambered Catback Exhaust System
By Sweet Thunder

2-1/2” Stainless Steel Chambered Exhaust System

Sweet-Thunder Mandrel Bent Cat-back exhaust system made for Berger Chevrolet and now available to 2010 - 2011 Camaro enthusiasts provides performance, with the great classic muscle car sound.

In keeping with the original 1969 Camaro Z28 exhaust sound we manufactured this exhaust system to utilize four specially designed chambered mufflers.
Streamlined mandrel bends with shallow angles reduces back pressure and a larger crossover passage to maximize exhaust system balancing.

Smooth Mandrel bends and snug fit give this exhaust system superb ground clearance.

GM Ground Effects Package Optional Exhaust Tips, Specify When Ordering

No doubt those not lucky enough to be driving your Camaro will end up seeing this view of the highly polished stainless tips and the second pair of chambers pumping out that Sweet-Thunder V8 tune!

2010 - 2011 CAMARO
Mandrel Bent Stainless Steel Exhaust

$975.00
**Sweet-Thunder High Performance Inserts**

for the 3-1/2” & 4” Corvette Side Exhaust / Side Pipes

We would like to thank Dave & Lynda and their 1975 Corvette for helping during the development stage of this project. Their Corvette has many engine and body modifications. We appreciate their patience and help.

These large 4-inch Corvette Sidepipes have been popular for many years because of their macho looks and high performance possibilities.

With these large “Side Cannons” when it comes to sound you’ve had two choices: wide open (with maybe a bit of too much BIG SOUND for some.

or the original style insert with it’s 1 7/8” inner baffle tube maybe a little too restrictive for some.

To solve the problem we’ve made our inserts with your choice of 5 different inner baffle tubes (1.75, 2”, 2.25”, 2.5”, & 2.75”) for a wide range of sound and performance. These slide in inserts are made with aluminized steel and are 29¼” in length.

For vehicles with 3-1/2” sidepipes, such as: Grand Sports, Cobras. We offer the same inserts to fit these applications. Priced as the standard sizes, 2-3/4” inner not available.
Sound Levels
Produced by our test car with 350cid 10.5:1 compression, Demon Carb, TorkerII intake, high lift & duration cam..

<table>
<thead>
<tr>
<th>Insert Size</th>
<th>Idle</th>
<th>2500 RPM</th>
</tr>
</thead>
<tbody>
<tr>
<td>4” No Insert (open tube)</td>
<td>106/107</td>
<td>126/7</td>
</tr>
<tr>
<td>2-3/4” DL275</td>
<td>92/94</td>
<td>97/98</td>
</tr>
<tr>
<td>2-1/2” DL250</td>
<td>83/85</td>
<td>98/101</td>
</tr>
<tr>
<td>2-1/4” DL225</td>
<td>82/85</td>
<td>95/96</td>
</tr>
<tr>
<td>2” DL200</td>
<td>80/82</td>
<td>93/94</td>
</tr>
<tr>
<td>1-3/4” DL175</td>
<td>78/79</td>
<td>92/93</td>
</tr>
</tbody>
</table>

As you can see in this photo the original insert, with it’s 1 7/8” inner, is not very conducive to good exhaust flow. The front end of our insert, has a very open funnel to guide the exhaust into the chambered muffler, regardless of the inner baffle tube diameter.

Sweet Thunder “Side Cannon” Inserts with your choice of inner baffle tubes.
**Our Price: $192.50 (per pair)**  
(Plus shipping)

<table>
<thead>
<tr>
<th>Insert with 1-3/4” inner baffle tube</th>
<th><strong>Part# is DL175</strong></th>
</tr>
</thead>
</table>

**Our Price: $165 (per pair)**  
(Plus shipping)

<table>
<thead>
<tr>
<th>Insert with 2” inner baffle tube.</th>
<th><strong>Part # is DL 200</strong></th>
</tr>
</thead>
<tbody>
<tr>
<td>Insert with 2 1/4” inner baffle tube.</td>
<td><strong>Part # is DL 225</strong></td>
</tr>
<tr>
<td>Insert with 2 1/2” inner baffle tube.</td>
<td><strong>Part # is DL 250</strong></td>
</tr>
</tbody>
</table>

**Stainless Steel**

**Our Price: $330 (per pair)**  
(Plus shipping)

<table>
<thead>
<tr>
<th>Insert with 2” inner baffle tube.</th>
<th><strong>Part # is DL 200SS</strong></th>
</tr>
</thead>
<tbody>
<tr>
<td>Insert with 2 1/4” inner baffle tube.</td>
<td><strong>Part # is DL 225SS</strong></td>
</tr>
<tr>
<td>Insert with 2 1/2” inner baffle tube.</td>
<td><strong>Part # is DL 250SS</strong></td>
</tr>
</tbody>
</table>

For those that like the big sound and just want a few DB knocked off here’s the insert. Our 2.75” inner on the left next to the 2.5” on the right. the 2.75 comes with a 3.5” outer casing and is built to flow.

**Part# DL275 $220 pr.**

**Stainless Version**

**Part# DL275SS $440 pr.**

**Purchase Yours Here**

www.SweetThunderMI.com

**To order by phone call 231.775.0258 or 231.775.1711**
Corvette Side Exhaust / Side Pipes  
Mid-Year (1963 - 1967) Corvette Side Exhaust / Side Pipes

Our 4 versions of Mid-Year Corvette Side Exhaust / Side Pipes are:

“Original Sound” Version - For the original sound version we feature our reproduction of the original factory designed sound chambers. Options are: Aluminized Head Pipes & Polished Stainless Tips or Carbon Steel Head Pipes & Chrome Tips. Stocked item ships within two days.

Quieter Than Stock “SQ” - Original Sound Inners with 2300 degree rated high density ceramic mat. Options are: Aluminized Head Pipes & Polished Stainless Tips or Carbon Steel Head Pipes & Chrome Tips.

Aluminized Steel with “Sweet-Thunder Sound” – Header pipes and chambered sections are aluminized steel while the tips are polished stainless steel. Stocked item ships within two days.

Stainless Steel – 100% 304 stainless steel inside and out, tips are polished. Varied stock, ships within three days.

New Head Pipe Bends

The BEND PROFILE that GM used back in the day is nothing like the compression bends you’re getting today. Where our competitors use the current equipment that produces highly compressed bend profiles, we use our custom built bending equipment to reproduce the GM style header pipe bends.

If you run your hand over the inside and outside radius of the 2.5” mid year head pipe you can feel and see this very distinctive bend profile. As you can see the ribs produced using the GM style bend equipment forms a larger cross sectional area, this profile has a much improved exhaust flow plus the lateral rib greatly improves strength. All 2.5” Tubing will come formed using this true to form tooling. For every engine option we reproduce the correct bend radius from the large 7” down to the 4”.

This image shows the side profile of a factory style bend in the background vs. the competitions compression bend in the foreground. As you can see the factory method produces a larger free flowing bend.
Investment in custom tooling, domestic materials, and American craftsmanship highlights our continued commitment to quality products. Should you choose to purchase your side exhaust from one of the Corvette supply houses be sure to ask are they one of the fine retailers of Sweet-Thunder side exhausts.

Using custom tooling we reproduce the large radius bend based on factory prints.

* Correct fitting header pipes are bent and welded on sturdy fixtures.

Chambered tubes are correct diameter (2.75” not 3” ) & have 2 different width of pinches like originals and they are placed correctly.

* The tips are the correct diameter tubing (2.75” not 3” ) which are mandrel bent to the correct radius and then cut at correct angles.

We manufacture both stainless steel and Chromed carbon steel tips. Chrome comes optional on all mid year configurations.
Our newest Mid-Year Side Exhaust / Side Pipes are the original sound design.

This new addition to our Corvette Side Exhaust / Side Pipes line recreates the original sound. They are for the Mid-Year Corvette owner who has to have a car that truly sounds original.

Part numbers for ordering:

<table>
<thead>
<tr>
<th>Our Price: $583</th>
<th>Our Price: $660</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Aluminized Original Sound Version</strong></td>
<td><strong>Original Sound &amp; Aluminized Chamber, Carbon Steel Head Pipe, Chrome Tip</strong></td>
</tr>
<tr>
<td>#5205 - 2” manifolds, small block 1963/67</td>
<td>#5096 - 2” manifolds, small block 1963/67</td>
</tr>
<tr>
<td>#5206 - 2.5” manifolds, big block 1965/67</td>
<td>#5115 - 2.5” manifolds, small block 1963/65</td>
</tr>
<tr>
<td>#5207 - 2.5” manifolds, small block 1963/65</td>
<td>#5122 - 2.5” manifolds, big block 1965/67</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Our Price: $495</th>
<th>Our Price: $730</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Aluminized Sweet-Thunder Sound</strong></td>
<td><strong>Mid-Year Side Exhaust / Side Pipes (stainless steel)</strong></td>
</tr>
<tr>
<td>#2205 - 2” manifolds, small block 1963/67</td>
<td>#2211 - 2” manifolds, small block 1963/67</td>
</tr>
<tr>
<td>#2206 - 2.5” manifolds, big block 1965/67</td>
<td>#2219 - 2.5” manifolds, big block 1965/67</td>
</tr>
<tr>
<td>#2207 - 2.5” manifolds, small block 1963/65</td>
<td>#2217 - 2.5” manifolds, small block 1963/65</td>
</tr>
</tbody>
</table>

When ordering please specify:
- The year of your Corvette
- Big Block or Small Block
- Small Block: 2” or 2.5” Manifold
- Side pipes are manufactured to fit Correct Big Block manifold numbers:
  - 65 LH#3856301 & RH#3856302
  - 66-7 LH#3880827 RH#3880828
- All other Big Block manifolds are for later years and may not fit correctly.

For those of you who believe BIGGER is BETTER, we offer a HIGH PERFORMANCE version of our mid-year Side Exhaust / Side Pipes.

**Inner Baffle Tube Diameters**

- 1-3/4" Stock G.M.
- 2" Stock Sweet Thunder
- 2-1/4" High Performance Sweet Thunder
- 2-1/2" G.N.M Version *

The outside diameters of our Side Exhaust / Side Pipes with 2 1/2 inch inner baffle tubes are 3 inch, all others are 2 3/4 inch as came on stock Side Exhaust / Side Pipes.
We offer oversized Side Exhaust / Side Pipes (chamber tubes, brackets and tips) welded together, for high performance 1963/67 Corvette with custom headers. With this kit you supply your own header adaptor (exhaust tube between custom header and Side Exhaust / Side Pipes). This is an economical, practical and easy way to adapt custom headers to Side Exhaust / Side Pipes.

### Aluminized Side Exhaust / Side Pipe kits

- **Suggested Retail $350 / $375 / $400**
  - #MY4001 Standard 2” inner baffle tube $346.00
  - #MY4003 Oversized 2 1/4” inner baffle tube $371.00
  - #MY4005 Oversized 2 1/2” inner baffle tube $396.00

### Stainless Steel Side Exhaust / Side Pipe kits

- **Suggested Retail $555 / $585 / $610**
  - #MY4011 Standard 2” inner baffle tube $550.00
  - #MY4013 Oversized 2 1/4” inner baffle tube $577.50
  - #MY4015 Oversized 2 1/2” inner baffle tube $605.00

### Oversized Aluminized Sidepipes with 2.5” head pipes welded

- For GM Stock Manifolds

  - **MY9003OS 2.25” INNER** Made for 2.5” Small Block Ramhorn Manifolds $563.75
  - **MY9005OS 2.5” INNER** Made for 2.5” Small Block Ramhorn Manifolds $588.50
  - **MY9003OSBB 2.25” INNER** Big Block $563.00
  - **MY9005OSBB 2.5” INNER** Big Block $588.00

### Oversized Stainless Sidepipes with 2.5” head pipes welded

- For GM Stock Manifolds

  - **MY9013OS 2.25” INNER** Made for 2.5” Small Block Ramhorn Manifolds $874.50
  - **MY9015OS 2.5” INNER** Made for 2.5” Small Block Ramhorn Manifolds $902.00
  - **MY9013OSBB 2.25” INNER** Big Block $874.50
  - **MY9015OSBB 2.5” INNER** Big Block $902.00

For a great alternative to stock manifolds you can have McJacks Headers. build a set of tubular headers that fit stock side exhaust

Check them out here: [http://www.mcjackscorvettes.com/headerspage.htm](http://www.mcjackscorvettes.com/headerspage.htm)

### Header Pipes for our Oversized Side Exhaust / Side Pipe

- Header pipes for stock manifolds available for the above oversize Side Exhaust / Side Pipes.
  - Made from 2-1/2” Aluminized or Stainless Steel

  **Header Pipe Prices:**
  - Aluminized welded* or Non-welded to your choice of Side Exhaust / Side Pipes
    - $175pr + Side Exhaust / Side Pipes cost
  - Stainless welded* or Non-welded to your choice of Side Exhaust / Side Pipes
    - $270pr + Side Exhaust / Side Pipes cost

  *oversize shipping rates apply

  All head pipes include Flanges and Gaskets

High performance version of these mufflers are available only through Sweet Thunder
Our goal for the 1965-67 Corvette original style Side Exhaust / Side Pipe has been to reproduce the factory original sound. To achieve this we designed & built new tooling to recreate the GM inner baffle tubes.

As shown here the 1965-1967 Corvette Side Exhaust / Side Pipe had front and rear inner baffle tubes that were completely different.

Our new tooling produces the same style perforations as the originals.

Seen here the completed inners ready for production.

This photo shows the new 1-3/4” rear inner held securely in place with factory style crimps. Slight sidewall compression indicates a well formed sound chamber.

New Head Pipe Bends
The BEND PROFILE that GM used back in the day is nothing like the compression bends you’re getting today. Where our competitors use the current equipment that produces highly compressed bend profiles, we use our custom built bending equipment to reproduce the GM style header pipe bends.
If you run your hand over the inside and outside radius of the 2.5” mid year head pipe you can feel and see this very distinctive bend profile. As you can see the ribs produced using the GM style bend equipment forms a larger cross sectional area, this profile has a much improved exhaust flow plus the lateral rib greatly improves strength. All 2.5” Tubing will come formed using this true to form tooling. For every engine option we reproduce the correct bend radius from the large 7” down to the 4”.

This image shows the side profile of a factory style bend in the background vs. the competitions compression bend in the foreground. As you can see the factory method produces a larger free flowing bend.

Investment in custom tooling, domestic materials, and American craftsmanship highlights our continued commitment to quality products. Should you choose to purchase your side exhaust from one of the Corvette supply houses be sure to ask are they one of the fine retailers of Sweet-Thunder “Original Sound” side exhausts.

<table>
<thead>
<tr>
<th>Our Price: $583</th>
<th>Our Price: $636</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aluminized Original Sound Side Exhaust / Side Pipes</td>
<td>Original Sound Side Exhaust / Side Pipes with Aluminized Chamber, Carbon Steel Head Pipes, Chrome Tip</td>
</tr>
<tr>
<td>#5205 - 2” manifolds, small block 1963/67</td>
<td>#5096 - 2” manifolds, small block 1963/67</td>
</tr>
<tr>
<td>#5206 - 2.5” manifolds, big block 1965/67</td>
<td>#5115 - 2.5” manifolds, small block 1963/65</td>
</tr>
<tr>
<td>#5207 - 2.5” manifolds, small block 1963/65</td>
<td>#5122 - 2.5” manifolds, big block 1965/67</td>
</tr>
</tbody>
</table>

Exhaust Manifold Studs
Part# S/S-C Our Price: $23.50

1957- 1980 304 Stainless Studs with Brass Nuts

Purchase Yours Here

www.SweetThunderMI.com

To order by phone call 231.775.0258 or 231.775.1711
Quieter than Original Stock
Side Exhaust Pipes.

Factory original look, just quieter.

For those who like the look but not the bold sound, these side pipes / side exhaust deliver!

We’ve taken the factory design and enhanced the dampening qualities to produce a side exhaust that delivers a 5 (db) decibel drop in sound level from original GM side exhaust sound level. Also the use of high density ceramic fiber reduces radiant heat transmission to the heat shields.

Jim purchased this 390hp 427 Corvette new in 1967 as a GM employee working in the product development division making special camshafts.

Sound levels tested for the “Quiet” version side pipe / side exhaust were measured against GM’s factory origina ls.

Thanks to Jim for the use of his 1967 for our product development.

New Head Pipe Bends

The BEND PROFILE that GM used back in the day is nothing like the compression bends you’re getting today. Where our competitors use the current equipment that produces highly compressed bend profiles, we use our custom built bending equipment to reproduce the GM style header pipe bends.

If you run your hand over the inside and outside radius of the 2.5” mid year head pipe you can feel and see this very distinctive bend profile. As you can see the ribs produced using the GM style bend equipment forms a larger cross sectional area, this profile has a much improved exhaust flow plus the lateral rib greatly improves strength. All 2.5” Tubing will come formed using this true to form tooling. For every engine option we reproduce the correct bend radius from the large 7” down to the 4”.

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<table>
<thead>
<tr>
<th>Our Price: $636</th>
<th>Our Price: $689</th>
</tr>
</thead>
<tbody>
<tr>
<td>#MY5205SQ - 2” manifolds, small block</td>
<td>#MY5096SQ - 2” manifolds, small block</td>
</tr>
<tr>
<td>#MY5206SQ- 2.5” manifolds, big block</td>
<td>#MY5115SQ - 2.5” manifolds, small block</td>
</tr>
<tr>
<td>#MY5207SQ - 2.5” manifolds, small block</td>
<td>#MY5122SQ- 2.5” manifolds, big block</td>
</tr>
</tbody>
</table>

Unlike our competition we’re not cutting corners, we use custom tooling to reproduce the original large radius bend on the small block side pipes.

Exhaust Manifold Studs
Part# S/S-C Our Price: $23.50

| 1957- 1980 304 Stainless Studs with Brass Nuts |

Purchase Yours Here

[www.SweetThunderMI.com](http://www.SweetThunderMI.com)

To order by phone call 231.775.0258 or 231.775.1711
1969 Style Corvette Sidepipe Mufflers

As you can see by the photos we paid very close attention to details on our 1969 style sidepipes. They fit easily under the original factory or fiberglass reproduction covers. These fit 1968 thru 1974 Big Block and Small Block Corvettes.

In studying the original 1969 style sidepipes we found the weak points to be the end plates and inner supports. To compensate for this weakness we now make these parts out of stainless steel for both our aluminized and stainless steel sidepipes.

Part numbers for ordering:

<table>
<thead>
<tr>
<th>Part Number</th>
<th>Description</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>#3003</td>
<td>2&quot; manifolds, small block 1968/74</td>
<td>$495</td>
</tr>
<tr>
<td>#3004</td>
<td>2.5&quot; manifolds, big block 1968/69</td>
<td>$495</td>
</tr>
<tr>
<td>#3033</td>
<td>2.5&quot; manifolds, big block 1970/74</td>
<td>$495</td>
</tr>
<tr>
<td>#3134</td>
<td>2&quot; manifolds, small block 1968/74</td>
<td>$715</td>
</tr>
<tr>
<td>#3137</td>
<td>2.5&quot; manifolds, big block 1968/69</td>
<td>$715</td>
</tr>
<tr>
<td>#3143</td>
<td>2.5&quot; manifolds, big block 1970/74</td>
<td>$715</td>
</tr>
</tbody>
</table>
For those of you who believe BIGGER is BETTER, we offer a HIGH PERFORMANCE version of our 1969 sidepipes.

**Inner Baffle Tube Diameters**

- **1-3/4”** Stock GM
- **2” Stock** Sweet Thunder
- **2-1/4”** High Performance Sweet Thunder

The outside configuration of our sidepipes are the same in all stock and high-performance versions.

In the stock 1969 GM sidepipe some of the inner baffle tubes were 1-3/4” in diameter. Our stock inner baffle tubes are 2” and our High-Performance Model is 2-1/4”.

For high-performance 1968 - 74 Corvettes with custom exhaust headers we offer a high-performance version of the 1969 style sidepipe which includes muffler body, attachment bracket, and tips all welded together. With this kit you bend up your own header adaptor (exhaust tube between custom header and sidepipe). This is an economical, practical and easy way to adapt custom headers to sidepipes.
For a great alternative to stock manifolds you can have McJacks Headers. build a set of tubular headers that fit stock side exhaust

Check them out here: http://www.mcjacks㊣vettes.com/headerspage.htm
When ordering please specify:

- The year of your Corvette
- Big Block or Small Block
- 4-Speed or Automatic
- If big Block, left side exhaust manifold numbers.

Aluminized Sidepipe kits
Suggested Retail $350 / $400
#69/4001 Standard 2" inner baffle tube $346.50
#69/4003 Oversized 2 1/4" inner baffle tube $396

Stainless Steel Sidepipe kits
Suggested Retail $550 / $600
#69/4011 Standard 2" inner baffle tube $550
#69/4013 Oversized 2 1/4" inner baffle tube $605

Oversized Aluminized Sidepipes
with 2.5" head pipes welded
For GM Stock Manifolds

<table>
<thead>
<tr>
<th>Model</th>
<th>Description</th>
<th>Year</th>
<th>Big Block/Small Block</th>
<th>Transmission</th>
<th>Left Side Exhaust Manifold Numbers</th>
</tr>
</thead>
<tbody>
<tr>
<td>69/9003OS</td>
<td>Made for 2.5&quot; Small Block Ramhorn Manifolds</td>
<td>69</td>
<td>Small Block</td>
<td>4-Speed</td>
<td></td>
</tr>
</tbody>
</table>
| 69/9004OS | 2.5" Head Pipe 427 Manifolds | 69 | Big Block | Automatic | left hand manifold casting must be #3880827 $585.50
| 69/9033OS | 2.5" Head Pipe 454 Manifolds | 69 | Big Block | Automatic | left hand manifold casting must be #3969869 $585.50

Header Pipes for our Oversized Sidepipes

Header pipes for stock manifolds available for the above oversize sidepipes. Made from 2-1/2" Aluminized or Stainless Steel

Header Pipe Prices:
Aluminized welded* or Non-welded to your choice of sidepipe
$192.50 pr + sidepipe cost
Stainless welded* or Non-welded to your choice of sidepipe
$297.00 pr + sidepipe cost
*oversize shipping rates apply
All head pipes include Flanges and Gaskets

Purchase Yours Here

www.SweetThunderMI.com

To order by phone call 231.775.0258 or 231.775.1711
Now you can have sidepipes for your Camaro just like the Mid Year Corvettes (1965-67) came with. Shown here a complete set of sidepipes with the optional paintable fiberglass covers and trim.

Sweet-Thunder bolt-on exhaust system made for first generation Camaro enthusiasts provides performance, with the great classic muscle car sound.
The very same sidepipe chambers used for our mid year Corvette application with head pipes designed specifically for the small block Camaro.

Contains: Sidepipes with polished stainless tips, hardware and gaskets.

<table>
<thead>
<tr>
<th>Part Number</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>6769CA/001A</td>
<td>Stainless Steel option for $816.00</td>
</tr>
<tr>
<td>6769CA/001SS</td>
<td>Aluminized - $544.50 + Shipping</td>
</tr>
</tbody>
</table>

$478.50 + Shipping for Header/Oversized Options

(2 1/2” head pipe bent to inside frame rail, ready to custom fit your remaining system)

<table>
<thead>
<tr>
<th>Part Number</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>6769CA/100A</td>
<td>A = Aluminized</td>
</tr>
<tr>
<td>6769CA/100SS</td>
<td>SS = Stainless Steel</td>
</tr>
</tbody>
</table>

Dealer Inquiries Welcome

(231) 775-0258

As always we choose material of the highest quality made in the USA or Canada.

Purchase Yours Here

www.SweetThunderMI.com

To order by phone call 231.775.0258 or 231.775.1711
1967-1969 Camaro
2-1/2” Chambered Exhaust System
Complete Exhaust System fits Coupes AND CONVERTIBLES

Sweet-Thunder Camaro bolt-on exhaust system made for first generation Camaro enthusiasts provides performance, with the great classic muscle car sound.

In keeping with the original 1969- Z28 Camaro design we manufactured this exhaust system to utilize four specially designed chambered mufflers. The original exhaust system used 2-1/4” header pipes and reduced down to 2” after the first pair of chambers.

Our system come in two versions:

Mild: All pipes and front chambers are 2.5” with 2” rear chambers ceramic packed.

Wild: All components 2.5”

The Sweet-Thunder exhaust system immediately expands up from the factory 2-1/4” at the manifold to 2-1/2” tube all the way back and out.

Seen here the head pipes pass over the factory CONVERTIBLE crossmember into the front pair of our Sweet-Thunder chambered mufflers.
Intermediate pipes over the axle into second pair of our Sweet-Thunder chambered Mufflers and out through tips.

Modern rubber hanger grommets hang the system. American made single bolt band clamps secure each hanger and joint.

When ordering your system be sure to specify tail pipe hanger mount style. Early cars used a single bolt hanger at the rear of the fender well, Late cars used a 2 bolt hanger mounting near the center of the fender well.

This system has been completely re-engineered to fit utilizing the supplied modern rod and large rubber grommet hangers. To aid the assembly, the intermediate pipes come pre-welded to the rear mufflers, utilizing our custom welding fixture to minimize installation difficulty. This said we do not recommend installing this system without the use of a lift to provide an elevated level surface required for proper alignment.

Sweet-Thunder Camaro Aluminized Exhaust System

Mild Option $675.00
Wild Option $650.00
includes gaskets, mounting hardware and detailed installation manual
Rear Assembly
Mild $575.00
Wild $550.00
Includes mounting hardware and detailed installation manual

Purchase Yours Here

www.SweetThunderMI.com

To order by phone call 231.775.0258 or 231.775.1711
We have chosen to “Emulate*” not “Duplicate” the Chevelle & Camaro under car chambered exhaust systems. One of the biggest changes in our Chevelle system (RPO #NC8) is the diameter of the 2-1/2” exhaust tubing used throughout the system. From the front chambers back GM used 2” diameter tubing, and in the case of the Chevelle S/S 396 that 2” tubing just didn’t make it. There are several places you can purchase an imitation of these 2” systems, but our definition of “emulate” is to carry out the original concept with improvements. Read that as “performance improvements”.

*To Emulate: Try to surpass the competition..... We’re doing that hands down!

Shown here a 1970 SS 396 Chevelle

Thanks Mike W. for use of the Chevelle.

This new exhaust system fits in the correct location, close to the bottom of the car without rattles, plus radii are as gentle as possible for flow. Mounting uses stock Chevelle hanger locations.
Complete Chevelle hanger kit shown here for 2-1/2” system.

Complete Chevelle Aluminized Exhaust System
$715.00

*Items included in the Sweet-Thunder Chevelle exhaust package
- 2-Head Pipes
- 2-Front Offset Chambered Mufflers
- 2-Tail Pipes w/Resonators
- 6-Clamps
- 2-Head Pipe Gaskets

*This system is sold without tips

Part Number
NC8 System 200
NC8 System 225
NC8 System 250

Chevelle hanger kit sold separately shown boxed below available in 2-1/2”, 2-1/4”, 2” clamp sizes, specify when ordering.

Part# NC8 Hanger
$65.00
For those with Headers or Small Block we offer the chambered exhaust system without head pipes too.

Rear Aluminized Assembly $632.50

Purchase Yours Here

www.SweetThunderMI.com

To order by phone call 231.775.0258 or 231.775.1711

CHAMBERED MUFFLERS FOR 64-72 CHEVELLE
(RPO #NC8) Fits 64-72 Chevelle and most “A” bodies

Get that Sweet Thunder sound with our reproduction Chevelle chambered mufflers and tailpipe resonators.

In the original Chevelle chambered mufflers the front inner baffle tube was 2 1/4” in diameter which was expanded up to 2 1/2” to accept the larger 2 1/2” header pipe. The exit tube from this front chambered muffler was 2” in diameter. The resonators were 2” in diameter in and out. We offer these chambered mufflers and resonators as our base package.
This is what the exhaust sees on the way in and the reason for our great sound.

For improved exhaust flow, our oversized chambered mufflers and resonators are a better bet with 2 1/4” inner baffle tubing throughout. They allow for a 2 1/2” header pipe and tubing for the rest of the system.

The largest version of our Chevelle chambered mufflers are with 2 1/2” inner baffle tubes which allow for a complete 2 1/2” system, exhaust manifold to tailpipes. This system is not for the weak of heart.

A comparison of 2 1/2”, 2 1/4” and 2” inner baffle tubes.

<table>
<thead>
<tr>
<th>Stock Version with 2” Diameter In</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aluminized NC8200</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>High Performance Version with 2 1/4” or 2 1/2” Diameter Inner Baffle Tubes</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aluminized 2 1/4” NC8225</td>
</tr>
<tr>
<td>Aluminized 2 1/2” NC8250</td>
</tr>
</tbody>
</table>

These prices for 1 pair chambered mufflers and 1 pair of resonators. No tubing or accessories.

Purchase Yours Here

www.SweetThunderMI.com

To order by phone call 231.775.0258 or 231.775.1711
1978-1987 El Camino Sidepipes

Real Corvette Sidepipes to go with Choo Choo Custom sidecovers, and they look and sounds Great!

This installation requires the fiberglass sidecovers to be mounted under the rocker panel WHERE THEY BELONG, showing a hint of Corvette Sidepipes!

A NEW and more aggressive looking stainless steel tip is what you see and the sound is Sweet Thunder from your Chevy V-8.

The sidepipes are attached to the frame through the large drain hole in front of the rear wheel, with the attachment kit. The size of this drain hole gives a lot of latitude as far as tip placement.

Optional 2-1/4” Diameter Head Pipes made to fit stock V8 manifolds for non-emission applications. ***Modification necessary if catalytic converters are required*** Pipes come with formed end and 2 bolt flange for mounting. Simply loose mount to your vehicle’s manifolds, mount sidepipes to frame and weld sidepipe to head pipe.

“Non-emission” system shown here...
Basic Pricing: Note: Stainless steel sidepipes available as special order. Call for pricing.

<table>
<thead>
<tr>
<th>Item</th>
<th>Part No.</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>Base Aluminized Sidepipes</td>
<td>ELC200</td>
<td>$423.50</td>
</tr>
<tr>
<td>Head Pipe Pair</td>
<td>ELCHP200</td>
<td>$192.50</td>
</tr>
<tr>
<td>Attachment Kit</td>
<td>ELCKT11-3201</td>
<td>$38.50</td>
</tr>
<tr>
<td>Complete Welded</td>
<td>ELC2001</td>
<td>$641.00</td>
</tr>
</tbody>
</table>

Note: Base Sidepipes have 2” inner baffle tubes and extension to tips.

<table>
<thead>
<tr>
<th>Item</th>
<th>Part No.</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>Oversized Aluminized Sidepipes</td>
<td>ELC225</td>
<td>$467.50</td>
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<tr>
<td>Head Pipe Pair</td>
<td>ELCHP225</td>
<td>$192.50</td>
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<tr>
<td>Attachment Kit</td>
<td>ELCKT11-3201</td>
<td>$38.50</td>
</tr>
<tr>
<td>Complete Welded</td>
<td>ELC2251</td>
<td>$685.00</td>
</tr>
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</table>

Note: Oversized Sidepipes have 2 1/4” inner baffle tubes and extension to tips.

<table>
<thead>
<tr>
<th>Item</th>
<th>Part No.</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>2-1/2” Oversized Aluminized Sidepipes</td>
<td>ELC250</td>
<td>$514.80</td>
</tr>
<tr>
<td>2-1/2” Head Pipe Pair</td>
<td>ELCHP250</td>
<td>$192.50</td>
</tr>
<tr>
<td>Attachment Kit</td>
<td>ELCKT11-3201</td>
<td>$38.50</td>
</tr>
<tr>
<td>Complete Welded</td>
<td>ELC2501</td>
<td>$732.30</td>
</tr>
</tbody>
</table>

Note: 2-1/2 Oversized Sidepipes have 2 1/2” inner baffle tubes and extension to tips.

Note: All of the above prices do not include shipping. Fully welded versions available, oversize shipping rate will apply to assembled versions. Buyers choice.

Purchase Yours Here

www.SweetThunderMI.com

To order by phone call 231.775.0258 or 231.775.1711
1978 - 87 El Camino Undercar Exhaust
By Sweet Thunder

2-1/2” Aluminized Chambered Exhaust System

Built for off road applications this chambered exhaust system replaces the factory I pipe and catalytic converter with true dual pipes all the way.

A large pair of resonators welded together keep pipes in place and keep the passenger compartment free of drone.

For added heat protection we include a heat shield for placement at the starter.
Symmetrical tail pipes fit snugly up and over the rear axle.

In place of the factory hangers designed to support one large muffler, we supply a 1” box tube hanger bar that attaches to the rear of the spring / shock tower through factory holes.

Bolted to the box tube sturdy rubber isolators give positive location and support to each tail pipe rod hanger.
Tail Pipes mount to frame using factory threaded holes and the sturdy rubber isolator seen here.

Standard system without polished tips.

Offered here with side exit tail pipes part #elcurS

or as rear exit shown below part #elcuR

Seen here the curled stainless tip peeks out past the rear bumper reflecting brightly due to the highly polished finish. You can add these tips to your system for just $75 a pair.
Complete aluminized system with heat shield, Accu-Seal® Clamps and all mounting hardware.

Bolt on system, no cutting, or welding required.

When Ordering Please Specify

Side Exit Tail Pipe Part #elcurS

or

Rear exit Tail Pipe Part #elcuR

$885.00

Dealer Inquiries Welcome

As always we choose material of the highest quality made in the USA or Canada.

Purchase Yours Here

www.SweetThunderMI.com

To order by phone call 231.775.0258 or 231.775.1711
05 06 Pontiac GTO Catback Chambered Exhaust System by Sweet Thunder
Catback System
2005-06 GTO Chambered Exhaust System

Here at Sweet-Thunder our newest bolt on exhaust system for enthusiasts looking for performance, sound, and budget requirements utilizes 2-1/2” 14ga aluminized tubing throughout.

The integrated x-pipe / chambered muffler specifically designed for the application allows for a cleaner tight fit without sacrificing flow or sound (additional configurations listed below).

We designed a single piece laser cut flange identical to the GM flange to maintain the strength of the front seal system.

Hanger bars are made from 1/2” solid bright zinc plated steel and fit into existing manufactures rubber grommits.

Our system rides 1” higher at the front of the differential in comparison to the header pipes.
Differential clearances are well placed and eliminate possible points of contact, other brands fail to allow for.

Exhaust tips are optional with the system to provide greater pricing flexibility, should you choose our tips they are made from 300 series polished stainless formed to fit the factory opening.

Furnished Accuseal / TorcTite clamps and hardware are top quality American made. Crossover options are: X-pipe, H-Pipe, No Crossover true duals. As alway we choose material of the highest quality made in the USA or Canada. Complete X System with Polished Stainless Tips $575, without tips $525, deduct $50 for systems without a crossover.

<table>
<thead>
<tr>
<th>Part Number</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>GTO-0405-CATH</td>
<td>$625.00</td>
</tr>
<tr>
<td>GTO-0405-CATX</td>
<td>$575.00</td>
</tr>
<tr>
<td>GTO-0405-CATTD</td>
<td>$550.00</td>
</tr>
</tbody>
</table>

Purchase Yours Here

www.SweetThunderMI.com

To order by phone call 231.775.0258 or 231.775.1711
2005-2010
Mustang 2-1/2” Performance Exhaust System

2-1/2” Aluminized Components for the V8 Mustang
&
2-1/4” For the V6 Mustang

Shown here original components removed and converter tail pipes trimmed to mount X or H-Pipe configurations.

Stock Hanger locations are used to mount V8 options.

Also available is the cat-back system for those with the factor crossover.
Installation of the Crossover section begins with marking and cutting the converter pipes at the body seam for V6 versions, and 2” forward of the body seam for V8.

Symmetrical bends with plenty of clearance transition over the axle to the tips.

Seen here the Shelby GT500 rear valance has partially exposed tips, styles vary by year however tip position remains the same.

For the V6 Mustang enthusiast installation of the Sweet-Thunder dual exhaust requires replacement of the stock rear valence with the Ford part # AR3Z-17F828-BA or equivalent aftermarket part.

“Catback system for use with factory crossover $424.00”

<table>
<thead>
<tr>
<th>Part Number</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>V8-MUST 2005-11-H</td>
<td>$575.00</td>
</tr>
<tr>
<td>V8-MUST 2005-11-X</td>
<td>$529.00</td>
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<tr>
<td>V6-MUST 2005-11-N</td>
<td>$575.00</td>
</tr>
<tr>
<td>V6-MUST 2005-11-X</td>
<td>$529.00</td>
</tr>
</tbody>
</table>

To order by phone call 231.775.0258 or 231.775.1711

Purchase Yours Here
www.SweetThunderMI.com
Sweet-Thunder Firebird bolt-on exhaust system made for first generation Firebird enthusiasts provides performance, with the great classic muscle car sound.

This Firebird exhaust system utilizes four specially designed chambered mufflers. The original exhaust system used 2-1/4” header pipes and reduced down to 2” after the first pair of chambers.

Our system come in two versions:

Mild: All pipes and front chambers are 2.5” with 2”rear chambers ceramic packed.

Wild: All components 2.5”

The Sweet-Thunder exhaust system immediately expands up from the factory 2-1/4” at the manifold to 2-1/2” tube all the way back and out.
Intermediate pipes over the axle into second pair of our Sweet-Thunder chambered Mufflers and out through tips.

Modern rubber hanger grommets hang the system. American made single bolt band clamps secure each hanger and joint.

This system has been completely re-engineered to fit utilizing the supplied modern rod and large rubber grommet hangers. To aid the assembly, the intermediate pipes come pre-welded to the rear mufflers, utilizing our custom welding fixture to minimize installation difficulty. This said we do not recommend installing this system without the use of a lift to provide an elevated level surface required for proper alignment.

Sweet-Thunder Firebird Aluminized Exhaust System

Mild Option $675.00  
Wild Option $650.00

Includes gaskets, mounting hardware and detailed installation manual  
Downloadable installation instructions online www.SweetThunderMI.com

For those with Headers we offer the chambered system without head pipes too.

Rear Assembly

Mild $575.00  
Wild $550.00

Includes mounting hardware and detailed installation manual  
Dealer Inquiries Welcome
As always we choose material of the highest quality made in the USA or Canada.

Purchase Yours Here

www.SweetThunderMI.com

To order by phone call 231.775.0258 or 231.775.1711
Prowler X Pipe Chambered Muffler Bolt On
by Sweet Thunder

Sweet-Thunder for your Prowler. Install one of our X, H, or True Dual Chambered Muffler combinations for your Prowler and hear the difference. Constructed just for the Prowler these systems are offered in 18” and 24” configurations from 14ga. aluminized or Stainless.

For those seeking a mild tone we offer the PRS Chambered Muffler, shown in the picture below.

All of our Prowler products are direct bolt on fit for a hassle free installation
You will immediately see how restrictive the stock Prowler muffler is by the burned or blue coloration of the canister.

For additional flexibility the stock Prowler tip mufflers can be removed using a 3/16” drill on the two rivets per tip. Simply drill until the rivet head pops off and then tap out the remaining rivet body using a punch suitable for the hole size. With a pair of pliers grip the inner pipe flange and pull out the cartridge. Should the sound levels rise above personal taste simply reinstall the tip muffler using stainless rivets.
## Aluminized Systems

<table>
<thead>
<tr>
<th>Part#</th>
<th>Description</th>
<th>Your Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>PRX18R</td>
<td>X or H pipe combo</td>
<td>X = $208</td>
</tr>
<tr>
<td></td>
<td></td>
<td>H = $258</td>
</tr>
<tr>
<td>PRD18R</td>
<td>True Duals</td>
<td>$180</td>
</tr>
<tr>
<td>PRX24R</td>
<td>X or H pipe combo</td>
<td>X = $237</td>
</tr>
<tr>
<td></td>
<td></td>
<td>H = $287</td>
</tr>
<tr>
<td>PRD24R</td>
<td>True Duals</td>
<td>$210</td>
</tr>
<tr>
<td>PRS</td>
<td>Our Mild Sound Option</td>
<td>$330</td>
</tr>
</tbody>
</table>

** All Systems ship with 2 Accuseal /TorcTite clamps **

## Stainless Steel Systems

<table>
<thead>
<tr>
<th>Part#</th>
<th>Description</th>
<th>Your Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>PRX18SSR</td>
<td>X or H pipe combo</td>
<td>X = $363</td>
</tr>
<tr>
<td></td>
<td></td>
<td>H = $413</td>
</tr>
<tr>
<td>PRD18SSR</td>
<td>True Duals</td>
<td>$335</td>
</tr>
<tr>
<td>PRX24SSR</td>
<td>X or H pipe combo</td>
<td>X = $415</td>
</tr>
<tr>
<td></td>
<td></td>
<td>H = $465</td>
</tr>
<tr>
<td>PRD24SSR</td>
<td>True Duals</td>
<td>$387</td>
</tr>
</tbody>
</table>

** All Systems ship with 2 Accuseal /TorcTite Stainless Steel clamps **

Purchase Yours Here

[www.SweetThunderMI.com](http://www.SweetThunderMI.com)

To order by phone call 231.775.0258 or 231.775.1711

Hours M-F 8:30 AM to 5:00 PM EST

Proudly Manufactured in the USA
2010 / 2011 Dodge Challenger R/T
2-1/2” Stainless Steel Chambered Exhaust System with High Flow Chambers

Sweet-Thunder Mandrel Bent Cat-back Exhaust System with the great classic muscle car sound.

Symmetrical mandrel bends, large chambered mufflers and factory hanger points make this exhaust system a great way to add performance and sound to your HEMI with ease. A 13mm & 15mm ratchet are all the tools needed to slip the factory exhaust system off and bolt on the Sweet Thunder performance exhaust package.

New stainless clamps secure the exhaust system to the factory cats. A larger crossover passage increases flow balancing capacity.

Each exhaust system incorporates our new cambered mufflers with oversized 2-3/4” inners. These oversized chambered mufflers increase depth of tone and improve flow at high RPM’s.

Shown here a Sweet-Thunder standard 2-1/2” chamber on the left and a larger 2-3/4” oversized inner chamber on the right.
Streamlined mandrel bends with shallow angles reduce back pressure.

The Sweet Thunder exhaust system uses all the factory hangers. Ball formed ends on the tail pipes allow reuse of the factory correct tip.

HEMI Power to the next level with Sweet Thunder Exhaust sound and performance.

Sweet-Thunder

Mandrel Bent Stainless Steel Exhaust System

$725.00

Part Number
202011RT
With the “Bat Wing” muffler removed and the Sweet Thunder exhaust system installed gasses flow smoother due to the streamlined design.

Here the factory X-pipe has over 1-1/2” inches of cross section area removed.

The Sweet Thunder X-Pipe designed with shallower angles and greater cross section provides a less turbulent exhaust flow.
Exhaust makes its exit out factory tips, on the way encountering a less restrictive path and chambers that produce the classic Sweet Thunder sound.

Don’t be humble let that HEMI rumble!

Aluminized 2-3/4” Callenger Exhaust System

$575.00  Part Number 201011SRTS

Dealer Inquiries Welcome
(231) 775-0258

As always we choose material of the highest quality made in the USA or Canada.

www.SweetThunderMI.com
Sweet Thunder
Custom length Chambered Mufflers made of Aluminized Steel or 304 Stainless Steel

Total Length ____________
Inlet Diameter ____________
Outlet Diameter ____________
Inner Baffle Tube Diameter ____________

INNER BAFFLE PART NUMBERS

<table>
<thead>
<tr>
<th>2&quot;</th>
<th>2 1/4&quot;</th>
<th>2 1/2&quot;</th>
<th>2 3/4&quot;</th>
<th>3&quot;</th>
</tr>
</thead>
<tbody>
<tr>
<td>18200</td>
<td>18225</td>
<td>18250</td>
<td>18275</td>
<td>18300</td>
</tr>
<tr>
<td>24200</td>
<td>24255</td>
<td>24250</td>
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<tr>
<td>30200</td>
<td>30225</td>
<td>30250</td>
<td>30275</td>
<td>30300</td>
</tr>
</tbody>
</table>

Include When Ordering:
A = Aluminized
S = Stainless Steel
Chambered Mufflers for general use made of Aluminized Steel or 304 Stainless Steel

Remember: The thicker the material, the **Sweeter the Thunder**!

- Our general use aluminized steel chambered mufflers come in three standard lengths: 18”, 24” and 30”.
- The inlets and outlets come in four standard diameters: 2”, 2¼”, 2½” and 3”.
- In this basic group of chambered mufflers, the inner baffle tubes are the same diameter as the inlet and outlet. However, 3” inlets and outlets come with 2½” inner baffle tubes.
- Custom lengths available (up to 52”).

### Basic Group Pricing: ***Stainless Steel Prices see below

<table>
<thead>
<tr>
<th>Chambered Muffler by Body Length:</th>
<th>Internet Price:</th>
<th>Suggested Retail Price: (each)</th>
</tr>
</thead>
<tbody>
<tr>
<td>18” Aluminized Steel</td>
<td>$57.18</td>
<td>$63.00 to $66.00</td>
</tr>
<tr>
<td>24” Aluminized Steel</td>
<td>$76.23</td>
<td>$85.00 to $88.00</td>
</tr>
<tr>
<td>30” Aluminized Steel</td>
<td>$95.29</td>
<td>$105.00 to $109.00</td>
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</tbody>
</table>

<table>
<thead>
<tr>
<th>High Performance Chambered Muffler With 2-3/4” inner by Body Length:</th>
<th>Internet Price:</th>
<th>Suggested Retail Price: (each)</th>
</tr>
</thead>
<tbody>
<tr>
<td>18” Aluminized Steel</td>
<td>$69.28</td>
<td>$77.00</td>
</tr>
<tr>
<td>24” Aluminized Steel</td>
<td>$88.33</td>
<td>$99.00</td>
</tr>
<tr>
<td>30” Aluminized Steel</td>
<td>$107.39</td>
<td>$120.00</td>
</tr>
</tbody>
</table>

FOR ORDERING INFORMATION, SEE PAGE 51

All of our aluminized steel chambered mufflers are constructed using 14-gage tubing. In metal tubing, the lower the gage number, the thicker the material.

For example: 14-gage = .078  16-gage = .0625  18-gage = .050

So it is easy to see that a thinner tube may be more commercially priced, but the thicker material will last much longer and produce that **Sweet Thunder** sound.
The next class of aluminized steel chambered mufflers, for a more mellow sound, is our “Custom Upgrade” to the basic group. Order the inlet and outlet diameter that goes with the system and then choose from the three different diameters of inner baffle tubes (i.e. 2½” inlet/outlet combined with a 2¼” inner baffle tube). This is one of the most popular - it combines great Sweet Thunder sound with free exhaust flow.

“Custom Upgrade” Pricing: ***Stainless Steel Prices see below

<table>
<thead>
<tr>
<th>Chambered Muffler by Body Length:</th>
<th>Internet Price:</th>
<th>Suggested Retail Price: (each)</th>
</tr>
</thead>
<tbody>
<tr>
<td>18” Aluminized Steel</td>
<td>$72.30</td>
<td>$80.00 to $86.00</td>
</tr>
<tr>
<td>24” Aluminized Steel</td>
<td>$91.35</td>
<td>$101.00 to $107.00</td>
</tr>
<tr>
<td>30” Aluminized Steel</td>
<td>$110.42</td>
<td>$123.00 to $129.00</td>
</tr>
</tbody>
</table>

FOR ORDERING INFORMATION, SEE PAGE 51

Sweet Thunder
304 Stainless Steel Chambered Muffler

 Our general use STAINLESS STEEL chambered mufflers come in three standard lengths: 18”, 24” and 30”.
 The inlets and outlets come in four standard diameters: 2”, 2¼”, 2½” and 3”.
 In this basic group of STAINLESS STEEL chambered mufflers, the inner baffle tubes are the same diameter as the inlet and outlet. However, 3” inlets and outlets come with 2½” inner baffle tubes.
 Custom lengths available (up to 52”).

Basic Group Pricing:

<table>
<thead>
<tr>
<th>Chambered Muffler by Body Length:</th>
<th>Internet Price:</th>
<th>Suggested Retail Price: (each)</th>
</tr>
</thead>
<tbody>
<tr>
<td>18” Stainless Steel</td>
<td>$87.32</td>
<td>$90.00 to $95.00</td>
</tr>
<tr>
<td>24” Stainless Steel</td>
<td>$116.42</td>
<td>$128.00 to $132.00</td>
</tr>
<tr>
<td>30” Stainless Steel</td>
<td>$145.53</td>
<td>$161.00 to $165.00</td>
</tr>
</tbody>
</table>

FOR ORDERING INFORMATION, SEE PAGE 51
The next class of STAINLESS STEEL chambered mufflers, for a more mellow sound, is our “Custom Upgrade” to the basic group. Order the inlet and outlet diameter that goes with the system and then choose from the three different diameters of inner baffle tubes (i.e. 2½” inlet/outlet combined with a 2¼” inner baffle tube). This is one of the most popular - it combines great *Sweet Thunder* sound with free exhaust flow.

### “304” Stainless Steel “Custom Upgrade” Pricing:

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<td>30” Stainless Steel</td>
<td>$168.63</td>
<td>$184.00 to $189.00</td>
</tr>
</tbody>
</table>

*FOR ORDERING INFORMATION, SEE PAGE 51*

All our stainless steel Chambered Mufflers are constructed using 16 gage 304 stainless steel tubing.

Comparison of the 2½”, 2¼” and 2” inner baffle tubes: Note the size difference and the “Inner Baffle” design that produces that *Sweet Thunder*. 
Wayland Chevrolet ordered

This pair of custom built Aluminized Chambered Mufflers 48 inches in length 2½” inlet & outlet with 2½” inner baffle tube.

Customer Testimonial
Dear Mike -

“Thank you for allowing us at Wayland Chevrolet the opportunity to provide our customer with an outstanding product. Our customer was extremely pleased with the workmanship and quality of your product that we will definitely be back for more”.

Thanks again -

Dave

Purchase Yours Here
www.SweetThunderMI.com

To order by phone call 231.775.0258 or 231.775.1711
10585 W. Cadillac Rd. Cadillac, MI 49601

To order by phone call 231.775.0258 or 231.775.1711

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